

THE CLAIMS

- 1 1. (original) A method of forming a golf ball product, comprising:
2 forming a core; and
3 forming a multi-color layer over said core by:
4 selecting a material;
5 providing a first portion of said material with a first pigment additive;
6 providing a second portion of said material with a second pigment additive, said second
7 pigment additive being of a different color than said first pigment additive; and
8 injecting said first and second materials to form said multi-color layer.
- 1 2. (original) The method of claim 1, wherein said forming a multi-layer cover includes
2 injecting said first and second materials into cup molds to form cups.
- 1 3. (original) The method of claim 2, further comprising molding said cups around said core
2 to form a secondary golf ball product.
- 1 4. (original) The method of claim 3, in which said molding includes forming a cover layer
2 having an inner cover layer and an outer cover layer.
- 1 5. (original) The method of claim 4, in which said molding includes forming a thicker outer
2 cover layer and a thinner inner cover layer.
- 1 6. (original) The method of claim 4, in which said molding includes forming an outer cover
2 layer and an inner cover layer of substantially the same thickness.

1 7. (original) The method of claim 4, in which said molding includes forming a thinner outer
2 cover layer and a thicker inner cover layer.

1 8. (original) The method of claim 4, in which said molding further includes forming a cover
2 layer having an intermediate cover layer.

1 9. (original) The method of claim 1, wherein said first portion forms approximately 10% to
2 approximately 90% of said layer.

1 10. (original) The method of claim 1, wherein said first portion is substantially white.

1 11. (original) The method of claim 1, wherein said forming a multi-layer cover includes
2 forming a substantially translucent cover over said multi-color layer.

1 12. (original) The method of claim 1, wherein said injecting includes injecting said first and
2 second materials sequentially.

1 13. (withdrawn) The method of claim 1, wherein said injecting includes injecting said first
2 and second materials simultaneously.

1 14. (previously presented) The method of claim 1, wherein said injecting includes injecting
2 said first portion differently than said second portion by varying one or more of the relative
3 injection timings, injection rates, volumes, sequencing, delaying, holding pressures, and material
4 temperatures.

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1 15. (new) A method of forming a golf ball, comprising:
2 forming a core; and
3 forming a multi-color cover layer over said core by:
4 selecting a material;
5 providing a first portion of said material with a first pigment additive;
6 providing a second portion of said material with a second pigment additive, said second
7 pigment additive being of a different color than said first pigment additive; and
8 injecting said first and second materials to form said multi-color layer.

1 16. (new) The method of claim 15, wherein both of said pigments are visible on said cover
2 layer of the finished golf ball.

1 17. (new) The method of claim 15, wherein said forming a multi-layer cover includes
2 forming a substantially translucent cover over said multi-color layer.

1 18. (new) A method of forming a golf ball, comprising:
2 forming a core; and
3 forming a multi-color cover layer over said core by:
4 selecting a material;
5 providing a first portion of said material with a first pigment additive;
6 providing a second portion of said material with a second pigment additive, said second
7 pigment additive being of a different color than said first pigment additive; and
8 injecting said first and second materials to form said multi-color layer;
9 wherein said forming a multi-layer cover includes forming a substantially translucent
10 cover over said multi-color layer.